Presented By : A-Tech Instruments Ltd. Phone 416 754 7008 Fax 416 754 2351 Email: sales@a-tech.ca

III II A II II II II II II II II II



BATTERY MEASURING TECHNOLOGY FOR AUTOMATION

PIONEERING TESTING CONCEPTS FOR MODERN BATTERY SYSTEMS

BATTERY MEASURING TECHNOLOGY PIONEERING SOLUTIONS -MADE BY burster

GLOBAL APPLICATIONS – ADVANCED IN ALL AREAS

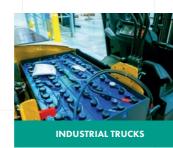
With the global increase in the use of high-quality and safety-critical battery cells in areas of e-mobility, energy storage or mobile standardized power tools and many more, battery measuring technology is becoming increasingly important in industrial automation for suppliers, plant manufacturers and machine builders. Reliable and traceable recording, evaluation and analysis of quality-related electrical parameters is increasing continuously, also because of the tremendous cost increase. The battery measuring technology from burster supports you in the implementation of your high-quality requirements and the need for industrial networking of your production, installation and development processes using innovative measuring technology and state of the art communication and fieldbus connections. Securely equipped for the demanding measuring tasks of tomorrow.

E-MOBILITY













999999 Storage Begin/Middle of Line $\bullet \bullet \bullet \bullet \bullet$ Second Life Service 3

HIGH PERFORMANCE - INDIVIDUAL CELLS, BATTERY MODULES AND SYSTEMS • Battery testing → Voltage, frequency, internal resistance, temperature & capacity • Battery diagnosis → Determination of charging condition, ageing condition and integrity • Battery analysis → Referencing, modelling and trend recognition SIMPLE, COMPACT, FAST - FOCUS ON YOUR PROCESS Regardless of whether you have one or many battery cells to measure, burster has smart and cost-effective solutions for many applications. Research & Development End of Line FLEXIBLE INTEGRATION The importance of the increasing networking of man, machine and product is an essential characteristic of Industry 4.0. Production processes must be designed to be analysable, controllable and safe. Battery measuring technology from burster can be integrated in the controller or host environment via PROFINET or EtherNet and USB communication interfaces, for example. Presented By : A-Tech Instruments Ltd. Phone 416 754 7008 Fax 416 754 2351 Email: sales@a-tech.ca

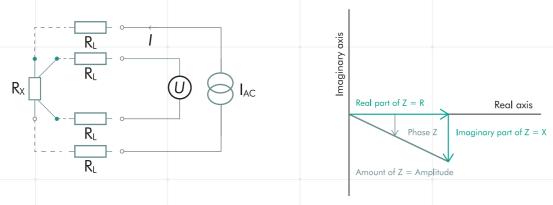






THE BASICS OF ELECTRIC BATTERY MEASURING **TECHNOLOGY**

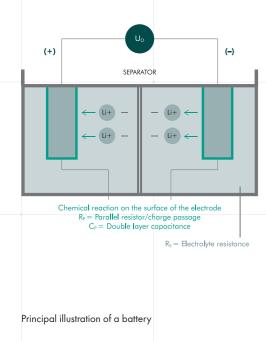
Important battery parameters can be reliably and precisely recorded in a wide range of testing processes with the innovative single frequency or spectral impedance measuring procedure from burster. Basically, all impedance measuring systems operate with the four-conductor measuring method with 2 connections for power input and voltage measurement, so that supply cable and transitional resistances are eliminated.



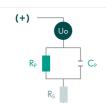
An alternating current I_{AC} is imposed in the test object and measures the resulting voltage drop U_{AC}. The AC voltage measurement takes place selectively and synchronously, with results in accordance with the real and imaginary part. The complex impedance (Z) is obtained by means of mathematical calculations. The real part represents the ohmic component, and the imaginary part represents the capacitive/ inductive component.

MEASURING PROCEDURE AND CHARACTERISTICS

burster provides several measuring procedures for the qualitative and safety-related determination of battery parameters. Schematic design and equivalent circuit:



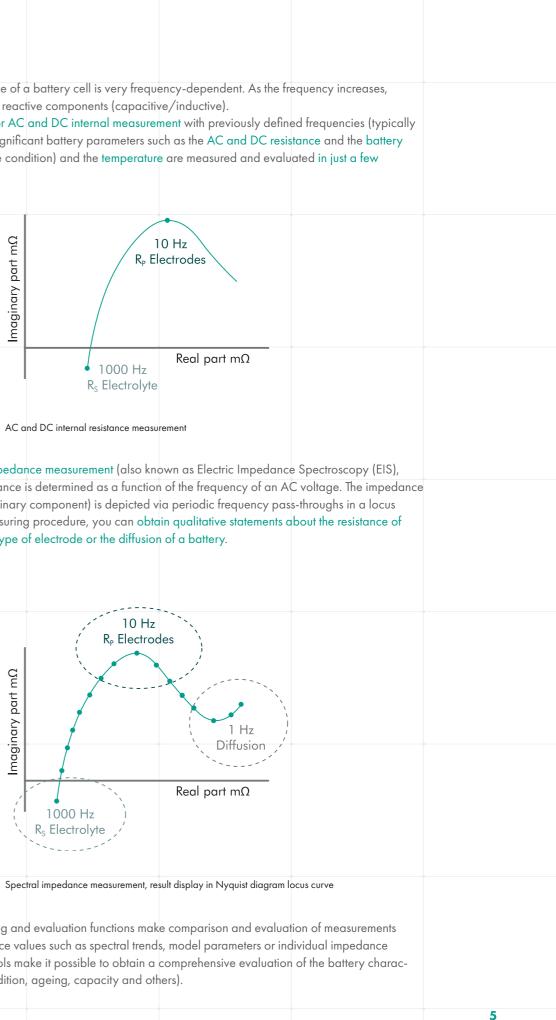
CHARACTERISTICS	CONTEXT
R _P = Parallel resistance	Resistance when charge transfer occurs, electrode quality
C _P = CPE	Electrode quality, double layer capacity
L _s = Serial inductance	Conductor inductance, battery geometry
R _s = Series resistance	Electrolyte resistance
U _o =Voltage	Open circuit voltage (U _{oc})

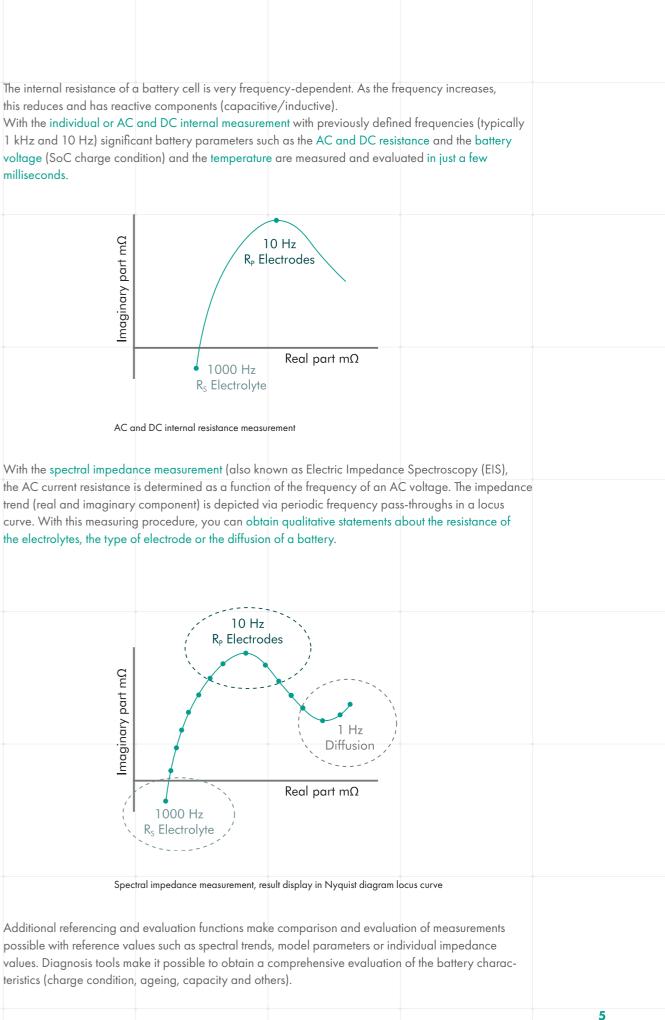


(--)

Characteristics and context from the simplified battery equivalent circuit

milliseconds.

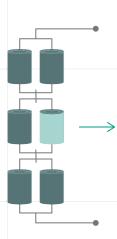




teristics (charge condition, ageing, capacity and others).

FOCUS ON QUALITY COST-EFFECTIVENESS AND SAFETY FOR ALL AREAS

High-performance battery modules usually consist of many individual cells connected in parallel or series. Differences in the internal resistances lead to differentiated charging/discharging behaviour and can therefore have serious effects on operating behaviour, intrinsic heating and the associated ageing process.



An increased internal resistance of a battery cell leads to more heating, which leads to acceleration of the ageing process and therefore faster reduction of the capacity. This reduces the service life of a battery.

QUALITY ASSURANCE BY MEANS OF IDENTIFYING WEAKNESSES

In order to avoid this beforehand, an inspection is carried out at very early phases of the process (e.g. BoL) in order to obtain a general OK/NOK statement and also achieve an optimum match result.

The weakest cell is decisive in a complex battery combination. The identification thereof is very important for the quality and functionality of the entire battery pack.

As well as the open circuit voltage measurement, burster provides a very fast measuring technology for continuous manufacturing monitoring with the AC and DC internal resistance measuring procedure in order to achieve the best possible battery balancing.





KEEPING AN EYE ON MEASUREMENT ACCURACY PRACTICAL RELEVANCE WITH COMPETENCE

burster battery measuring technology impresses with outstanding accuracy, long-term stability and ensures that the quality management is on the safe side. In addition to measurement technology specifications which influence the measuring accuracy of an impedance measurement, the ambient temperature, charge condition, cable routing, measuring environment and contacting play a major part with regard to the qualitative evaluation of the electrical characteristics.

Connecting cables laid in parallel can cause induction, large surfaces between the respective connecting cables lead to crosstalk and metallic overlays or underlays can also generate eddy currents and therefore affect the measuring result. Optimum cable routing and an optimum measuring situation take the following into consideration:

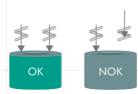
- Small surface between the respective U/I cables
- Twisting of the respective current and voltage cables as far as just before the test object
- No metallic underlays

Minimum enclosed area		
	I-lines U-lines	Measuring and testing device

Inaccurate test object contacting, variable press-on force or geometry/surface/material of the contact pins also have a decisive part to play with regard to reproducible measuring results.

- Test object contacting of the pairs of measuring cables separate and from different sides
- Reproducible press-on force and positions

burster supports you in a competent and reliable way with application issues regarding the subject of measuring quality.



burster measuring devices with contact error detection

AT A GLANCE MEASURED QUANTITIES FOR BATTERY **TECHNOLOGY**

MEASURING, EVALUAT	ING, ANALTSING		
Electrical, thermal parameters	Impedance	Battery cell	
	AC/DC resistance	Battery cell	
	Voltage	Battery cell, battery pack a	nd battery module
	Temperature	Battery cell, BMS, battery p	ack and battery module
	Capacity	Capacity test, indirect charg on battery cells	e capability measurement
Other electrical parameters	Insulation resistance	Battery combination, safety	check, chassis
	DC resistance	Contact resistance, path res	istance
Mechanical parameters	Force	Welding process press-on fr measurement in the module,	orce measurement, stress test impact resistance
	Displacement	Expansion measurement aft discharging cycles	er module charging and
	Torque	Torque determination during	g chassis installation

COMPACT FAST AC DC BUS-CAPABLE 5-CHANNEL

BATTERY MEASURING MODULE 2511 HIGH-SPEED FOR SERIES PRODUCTION

The All-in-One module 2511 is predestined for use in automated manufacturing testing of high-performance battery modules and battery packs, regardless of whether they are round, prismatic or pouch cells. In single or multichannel mode, important battery parameters such as AC and DC internal resistance or cell voltage can be recorded and evaluated extremely fast and precisely using fieldbuscapable technology in order to make quality-relevant statements regarding ageing (electrolyte, electrode quality) or charge condition.

HIGHLIGHTS

- AC and DC internal resistance measurement in one device
- High-speed measuring and evaluation mode in a few milliseconds
- Measurement of 1 to 5 individual cells
- Different housing and mounting concepts in compact IP54 version
- Excellent price/performance ratio
- Easy integration into process control via PROFINET

FEATURES

- Impedance measurement at 1 kHz, optionally also a
- Four-conductor measuring method for maximum pre-
- Resistance measuring range of 0 ... 10 m Ω , 0 ... 30
- Open circuit and module voltage measurement of 0
- Temperature measurement –40 ... 80 °C
- Different operating modes/measurement parameter
- PC software for intuitive parametrisation and configure

APPLICATION AREAS

- Excellent for technology-independent test object for
- 100% testing in series production of industrial high-p battery cells such as large-scale storage, power tool and fully electrified mobility vehicles, fork lift trucks c



()

at 1 Hz, 10 Hz, 100 Hz possible ecision mΩ and 0 100 mΩ 9 5 VDC/0 60 VDC rs selectable	
uration via EtherNet/USB	
mats such as 18650, 21700 or 26650 performance battery modules, Is, communication electronics or partially and much more	
2511 Image: Control of the second s	
	11

HIGH-VOLTAGE BATTERY CONTROLLER 2550 KEEPING AN EYE ON UNIVERSAL QUALITY

The compact, universal battery controller is one of the world's first devices for measuring the spectral impedance of low and high voltage battery systems. Irrespective of the technology, batteries or accumulators can be tested in a reliable, fast and safe way.

HIGHLIGHTS

- Individual frequency and spectral impedance measurement for result mapping in a locus curve (real and imaginary component)
- High-voltage measurement up to 900 VDC
- Diagnosis function for ageing and charge condition
- Evaluation mode for target/actual comparisons of batteries
- Determination of model parameters $R_{_S},\,R_{_P},\,C_{_P}$

FEATURES

- Voltage measurement of 0 ... 100 VDC to 0 ... 900 VDC
- AC resistance range (impedance) 0 ... 1 m Ω and 0 ... 100 m Ω
- Resistance measuring range of 0 ... 1 m Ω and 0 ... 3 m Ω
- Frequency range 1 Hz ... 1 kHz

APPLICATION AREAS

- Suitable for almost all technology-independent test object formats such as 18650, 21700 or 26650
- Predestined for troubleshooting in development/laboratories or the manufacture of individual cells, on-board power supply batteries and high-voltage batteries
- Analysis of operating behaviour in the test phase & rapid diagnostics in the support area

BATTERY TESTER 25 SAFETY – COMPACT FLEXIBLE

The extremely compact flexible battery tester model 2 priced and can be operated intuitively via PC softward can be tested, analysed and evaluated in the develop conductor measuring procedure.

HIGHLIGHTS

- Determination of the internal resistance using intrinsi
- Result depiction in a locus curve (real and imaginary
- Capacity test using partial or full discharge measure
- Determination of various model parameters for valid

FEATURES

- Voltage measurement of 0 ... 5 VDC to 0 ... 60 VDC
- Resistance range (real and imaginary component) a
- Frequency range of 0.1 Hz ... 1 kHz, logarithmically
- Capacity measurement of 25 mAh ... 10 Ah
- Temperature measurement of 0 \dots 60 $^{\circ}\text{C}$

AREAS OF APPLICATION

- For analysing and testing round, prismatic and pouc
- Excellent for troubleshooting in the development are
- Rapid diagnostics in the support area and analysis



5 60 AND		
2560 is a measuring dev re. Precise battery cells w oment area and the labo	vith different geometries	
	impedance measurement	
y component) ement dating electrolyte and ele		
C of 0 1 mΩ to 0 1 Ω y adjustable		
ch cells ea/laboratory or the mar of operating behaviour in		
A CAT I		

USB

THE WHOLE WORLD OF MEASURING TECHNOLOGY FOR BATTERY PRODUCTION AND TESTING

KNOW-HOW FROM A SINGLE SOURCE

RESISTOMAT® 2311 INNOVATIVE RESISTANCE MEASURING TECHNOLOGY

The new RESISTOMAT[®] 2311 has been designed and optimised for very fast applications in automation. High performance, combined with innovative functional features and exceptional precision, make it ideal for a wide range of tasks in peripheral areas of industrial battery module manufacturing, where 100 % process monitoring with real-time data transfer to higher-level controllers is required.

HIGHLIGHTS

- Extremely fast measurement, including evaluation ≤ 10 ms
- Extremely high measuring accuracy 0.03 % F.S.
- Real time fieldbus data transmission
- 32 measuring programs for a wide range of parts

FEATURES

- Measuring ranges of 0 ... 20 m Ω to 200 k Ω
- Thermoelectric voltage compensation and dry circuit measurement in accordance with DIN IEC 512
- Temperature compensation for all materials
- Process implementation via PROFINET, I/O interface, fast and reliable

AREAS OF APPLICATION

- Determination of contact resistances in battery pack production
- Checking of laser welding connections on contact lugs
- Resistance measurements on busbars for reducing power loss

RESISTOMAT® 2411 HIGH-CAPACITANCE TECHNOLOGY FOR F

The modern RESISTOMAT® 2411 is a universal resistant surement of high-capacitance resistors for a wide range functions in combination with extraordinary performant pre-series and also series production-accompanying which high qualitative standards have to be ensured by the result data has to be transmitted to a control platfor

HIGHLIGHTS

- Extremely short measuring times
- Extremely high measuring accuracy from 0.05 % F.S
- Real time fieldbus data transmission
- Various OK/NOK evaluation functions

FEATURES

- Measuring ranges of 0 ... 100 mΩ to 100 GΩ
- Test voltage 0 ... 1000 VDC
- Cable break detection
- Automatic and manual measuring range changeover
- Process implementation via PROFINET, I/O interfac

AREAS OF APPLICATION

- Determination of insulation resistances in battery part
- Insulation measurement on neighbouring battery pa
- High-capacitance safety measurement of isolated b

RESISTOMAT® 2311





E MEASUR PRODUCT	ION	
ge of industrial usage ar nce features make it ideo testing of industrial batte by means of comprehens orm via PROFINET.	eas. Practical device al for many tasks in ery manufacturing, in	
S.		
er ce, fast and reliable uck manufacturing		
ack modules busbars ESISTOMAT [®] 2411		



DIGIFORCE® 9307, 9311 INTELLIGENT HIGH-END TECHNOLOGY

DIGIFORCE[®] monitors and analyses processes in which precisely defined functional relationships need to be proven between two or more measured quantities of the process. Recording, visualisation and evaluation of the X/Y trend make continuous process control possible and also a very detailed analysis of series production-accompanying tests or development examinations.

HIGHLIGHTS

- Monitoring of up to two synchronous processes
- Up to 128 measurement programs for high part relevance
- Intelligent signal scanning by means of combination of Δt , ΔX , ΔY
- Extremely fast evaluation (15 ms) and data logging of dynamic measurements

FEATURES

- Continuous diagnosis and analysis via innovative evaluation elements window/trapezium/ threshold/envelope/mathematical operations
- Interface for DMS/potentiometer/resistance/analogue process signal/incremental/EnDat/SSI
- Process implementation via PROFINET, Profibus, EtherCAT, EtherNet/IP, I/O interface, quick and reliable
- USB service interface on front

APPLICATION AREAS

- Monitoring of crimp connections and solder-free press-fit contacts with live contact elements
- Setting control of vehicle wiring harness clips
- Mechanical stress test of lithium ion batteries (measurement of force/displacement/ open circuit voltage)
- Process monitoring when pressing plastic elements into the battery chassis for ensuring tightness
- Monitoring of press-on force with contact welding connections



INSTRUMENTATION AMPLIFIER 9250 FIELDBUS CONTROLLER 9251 PERFECT NETWORKING FOR INDUSTRY 4.0

Contemporary automation solutions require networkin bility and cost-effectiveness of their metronomic comp measuring amplifier generation including fieldbus con bility, automatic sensor detection, flash configuration of

HIGHLIGHTS

- Fast commissioning by means of flash configuration
- Linearity deviation < 0.005 % F.S.
- Strain gage full bridges, voltage measurement, pote
- Fast measuring speed
- Multi-channel capability
- Can be integrated in PROFINET, EtherCAT and Ethe
- Automatic measuring channel detection
- Fieldbus data transfer with real-time capability

APPLICATION AREAS

- Checking of laser welding connections on contact I
- Multi-channel open circuit voltage measurement of

ng capability, speed, acco ponents. The new industria ntroller with high precision and much more provide c	l EtherNet-capable n, multi-channel capa-	
entiometers, TTL inputs erNet/IP fieldbus systems		
ugs battery cells		
USB E	thernet	

PRECISION FORCE, TORQUE, DISPLACEMENT AND PRESSURE SENSORS STANDARD AND CUSTOMER-SPECIFIC SENSOR SOLUTIONS

As one of the leading manufacturers of force, torque, pressure and displacement sensors, we provide you with pioneering ideas, consultancy know-how and smart solutions in all production and quality assurance processes. As well as innovative and proven standard products from miniature to large-scale versions, we also develop and manufacture made-to-measure sensor solutions for completely individual measuring tasks.

FORCE SENSORS

- Measuring ranges 0 ... 2.5 N to 0 ... 2 MN
- Linearity deviations up to $< \pm 0.03$ % F.S.
- Compact, robust, user-friendly installation





TORQUE SENSORS

- Measuring ranges 0 ... 0.005 N⋅m to 0 ... 5000 N⋅m
- Maximum precision for static and rotating applications
- Different mechanical adaptations

DISPLACEMENT SENSORS



- Measuring ranges 0 ... 35 mbar to 0 ... 5000 bar
- Measuring accuracy < ±0.1 % F.S.

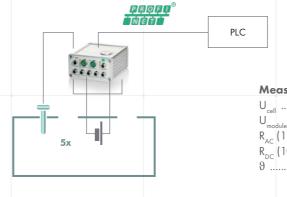


WIDE RANGE OF OPTIONS





5 CHANNEL APPLICATION MATCHING OF BAT

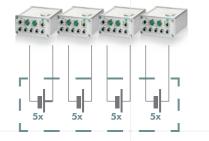


Many round cells are often used in battery operated installed, different battery parameters of each individ and evaluated in order to achieve qualitative matchin using the four-conductor measuring method (for each impedance measurement is used to determine the seri resistance (electrodes). In parallel to this, the respectiv evaluated. At the control side, the data is passed ove data is archived for traceability.

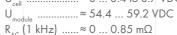
16-CHANNEL HIGH-SPEED APPLICATION - 100 % MONITORING IN VEHICLE BATTERY **MODULE RECEIVED GOODS CHECKING**

PLC





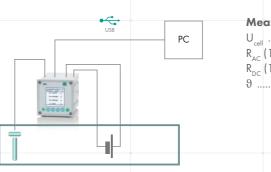
Measuring and evaluation parameters U≈ 0 ... 3.4 to 3.7 VDC



Many battery cells are required to manufacture and install high-performance battery modules for electrically operated vehicles. In received goods checking area, important battery parameters of each individual cell must be reliably measured and evaluated within very short cycle times.

After contacting the prismatic cells, the internal resistance with 1 kHz and the cell and module voltage of all 16 cells are measured and evaluated within approx. 1.6 s with the cascadable battery measuring module and transferred to a PLC in real time.

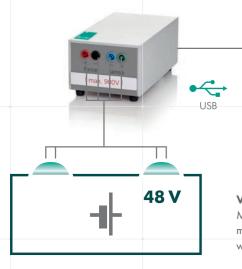
1 CHANNEL APPLICATION FOR QUICK TESTIN

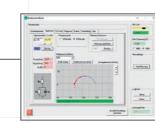


Battery cells with a relatively high internal resistance c accelerate the capacitance reduction and the internal due to transport or handling movements. In order to er bly of power tools and the integration of the batteries, workplaces and subjected to a quick test with regard including a cell voltage measurement.

ATTERY CELLS FOR LARGE-SCALE STORAGE	
······································	
asuring and evaluation parameters ≈ 0 3.3 to 3.8 VDC ≈ 16.5 19 VDC 1 kHz) ≈ 0 0.95 mΩ 10 Hz) ≈ 1.75 mΩ ≈ 22 28 °C	
large-scale storage systems. Before these are lual cell must be exactly and quickly measured ng. The contacting of the round cells takes place in current and voltage cable). The two-frequency ries resistance (electrolyte) and the parallel we cell voltage and temperature are recorded and ar via PROFINET. All measuring and evaluation	
NG OF BATTERY CELLS	
isuring and evaluation parameters ≈ 0 18.2 to 18.8 VDC 1 kHz)≈ 0 8.80 mΩ 10 Hz)≈ 0 3.12 mΩ ≈ 20 29 °C	
can generate more heat; chemical processes can Il resistance increases. The resistance can change ensure that there is consistent quality in the assem- s, test objects are taken at random at individual	
to impedance and temperature behaviour,	
ts Ltd.	

ANALYSIS OF 48 V ON-BOARD POWER SUPPLY BATTERY

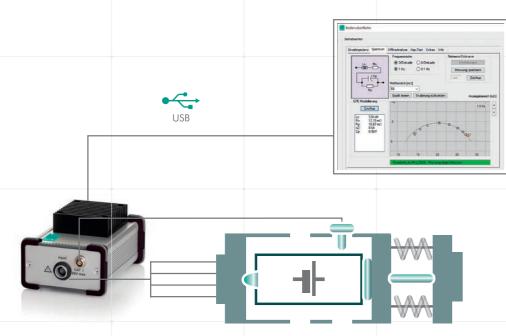




Visualisation, calculation, archiving via PC software Measurement of on-board power supply voltage, spectral impedance measurement, determination of the AC and DC internal resistance with 1 kHz/10 Hz, and ageing.

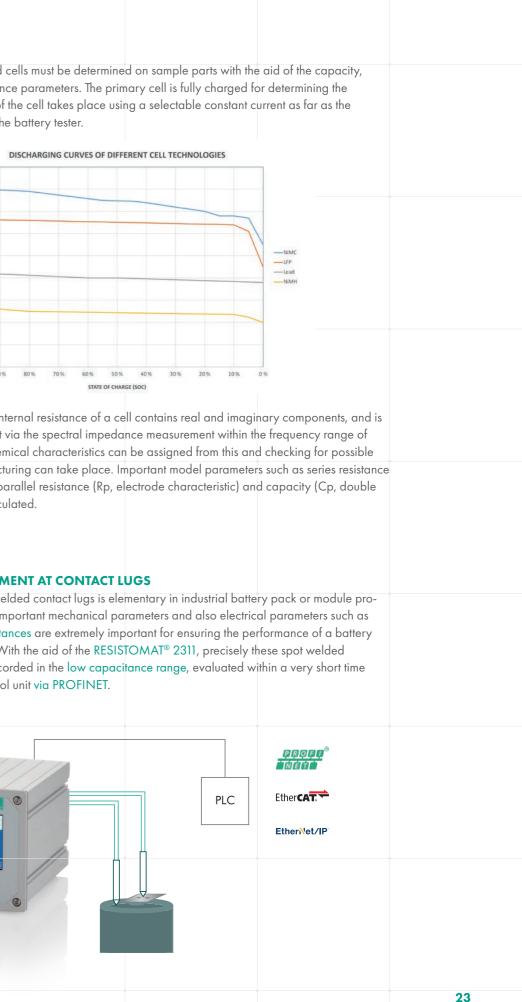
The open circuit voltage and the complex internal resistance between 1 Hz and 1 kHz must be determined on a 48 Volt on-board power supply battery, from which the status variables of ageing, charge condition and AC and DC internal resistance are to be mapped. Capacitive residual components can be determined without complicated discharge measurements in this way.

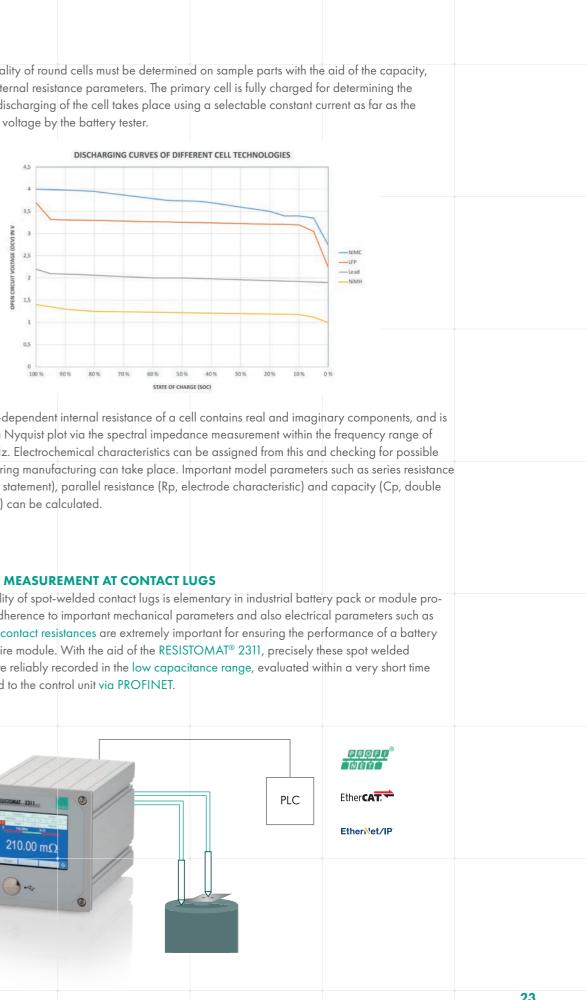
DEVELOPMENT-SIDE QUALIFICATION TESTS ON BATTERIES FOR DETERMINING SUITABILITY



Visualisation, calculation, archiving via PC software Measurement of cell voltage, capacity, temperature, spectral impedance measurement, calculation of Rs, Rp and Cp.

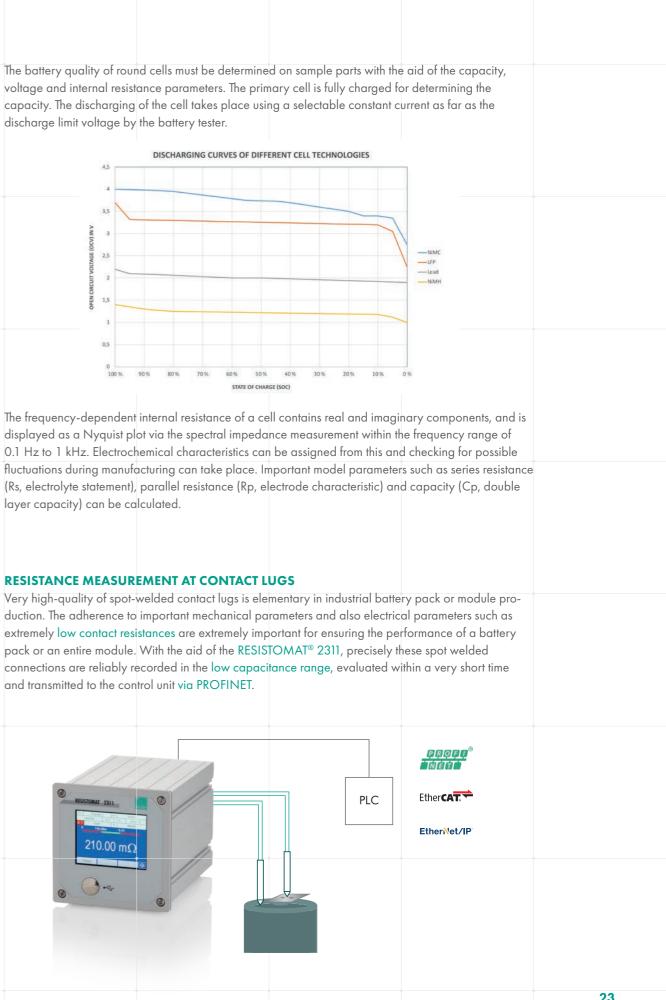
discharge limit voltage by the battery tester.





layer capacity) can be calculated.

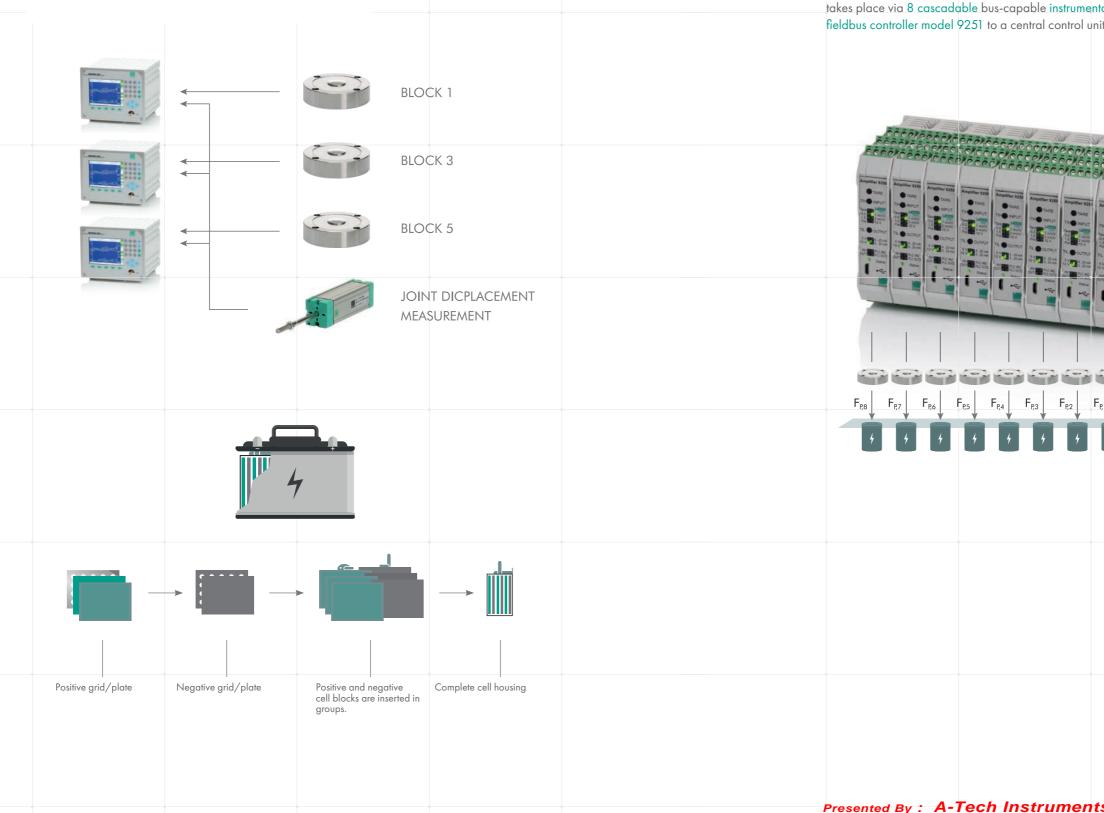
and transmitted to the control unit via PROFINET.



PRESS-IN MONITORING DURING BATTERY MANUFACTURING

During the production of vehicle batteries, force/displacement monitoring of the insertion of the individual cell plates/cell blocks into the cell housing takes place. In order to optimise the cycle time, three units are always joined at the same time, whereby the joining force of each individual plate is recorded and evaluated. Recording and validation take place in the DIGIFORCE® 9307 X/Y process controller. Process results are available to both the station controller and the host to be logged via PROFINET and EtherNet UDP.

FORCE MEASUREMENT AND MEASUREMENT **OF BATTERY CELLS**



FORCE MEASUREMENT AND MEASUREMENT TRANSMISSION DU OF BATTERY CELLS The poles of individual cells are welded in a vehicle battery assembly system 64 cells are connected with electrically conducting busbars using a laser we tion to a high degree of positioning accuracy a defined press-on force during 100 % guaranteed. In order to reduce the testing and cycle times, a force me at 8 poles in each case within the range of 400 to 500 N simultaneously. Me takes place via 8 cascadable bus-capable instrumentation amplifier series 9 fieldbus controller model 9251 to a central control unit in real time.	. The poles of the up to Iding procedure. In addi- g the process must be easurement is carried out easured value transmission	
$F_{R8} + F_{P7} + F_{R6} + F_{R5} + F_{R4} + F_{R3} + F_{R2} + F_{R1}$	PLC Ether CAT. Ether Net /IP	
Presented By : A-Tech Instruments Ltd. Phone 416 754 7008 Fax 416 754 2351 Email: sales@a-tech.ca		25

DigiControl UNIVERSAL PC SOFTWARE PLATFORM FOR AUTOMATION - ONE FOR ALL

The burster automation controller and measuring devices such as the battery measuring module 2511, the new generation RESITOMAT[®] and process controller series DIGIFORCE[®] support powerful and real-time capable fieldbus interfaces such as PROFINET. In this way, you make modern Industry 4.0 automation solutions possible In order to increase process knowledge and therefore process reliability, you will benefit from a platform for device configuration, data backups, diagnoses and much more with the DigiControl PC software – for all burster systems.

HIGHLIGHTS

- Convenient device configuration via Ethernet or USB interface
- Data backups (upload/download)
- Diagnosis including status of the PLC control signals
- Service functions such as device software update and remote control via the remote interface
- Laboratory operation for evaluation and analysis of the measurements, such as Excel data export of the 2511 measurement series with battery open voltage, internal resistance R_{AC} , R_{DC} and module temperature. Visualisation, printing and export of the spectral impedance curve of the 2560 battery tester





DIGIFORCE® process monitoring

MEASURING MODULE 2511 battery measuring technology

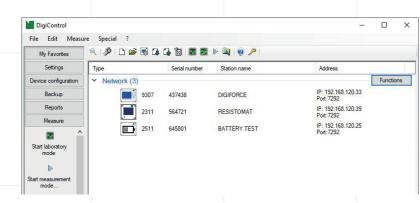


resistance measuring technology

⇐

IISR

Etherne



DEVICE CONFIGURATION, BACKUP (UPLOAD/DOWNLOAD), DIAGNOSIS, SET-UP/LABORATORY OPERATION, MEASURING DATA LOGGING

SERVICE & SERVICES WE ARE THERE FOR YOU

We are convinced that a complete metrological solution also includes a high-quality range of services. For this reason, burster also offers a comprehensive range of battery measuring technology service packages. Modular components for planning, implementation and operation cover all of the relevant aspects of your task.

CUSTOMER ADVICE/APPLICATION CONSULTANCY

The metrological requirements with regard to the testing/evaluation/analysis of high-quality industrially manufactured battery cells have many aspects. Experienced engineers and technicians are available to you with in-depth application advice, technical knowledge and an integrated view of the process chain, including metrological problem analysis and optimisation advice. We would be pleased to support you with a wide range of training and testing services, in order to familiarise you with measuring procedures, options and important application criteria.

AFTER-SALES SUPPORT AND ON-SITE SERVICE

Our experts in the service team will deal with your concern guickly and professionally. Regardless of whether it is repairs, questions concerning measuring technology or re-calibration, we would be pleased to provide our expertise worldwide. Our on-site service engineers will provide support with maintehance, training, commissioning and re-calibration in accordance with your needs and requirements.

CALIBRATION SERVICES

burster has one of the best accredited calibration laboratories in Germany with certification for mechanical and electrical parameters according to ISO 17025 by the Deutsche Akkreditierungsstelle. Thanks to our accreditation, your calibration will fulfil the highest demands with regard to accuracy, traceability and international comparability.

We would be pleased to support you with your calibration tasks, be it in-house or on site in the implementation of the IATF requirements.







burster praezisionsmesstechnik gmbh & co kg

Presented By : A-Tech Instruments Ltd. Phone 416 754 7008 Fax 416 754 2351 Email: sales@a-tech.ca