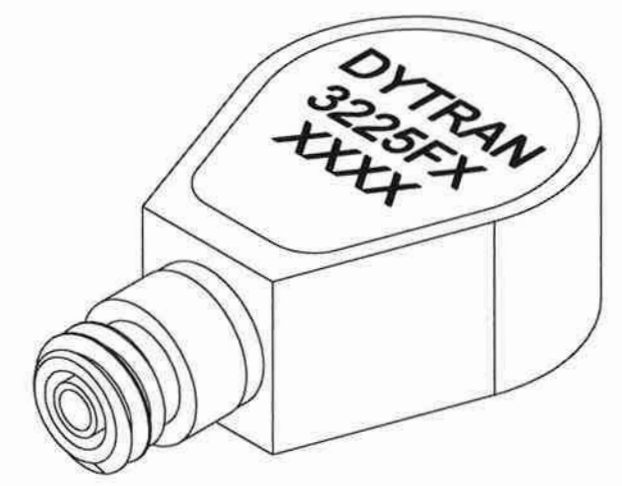
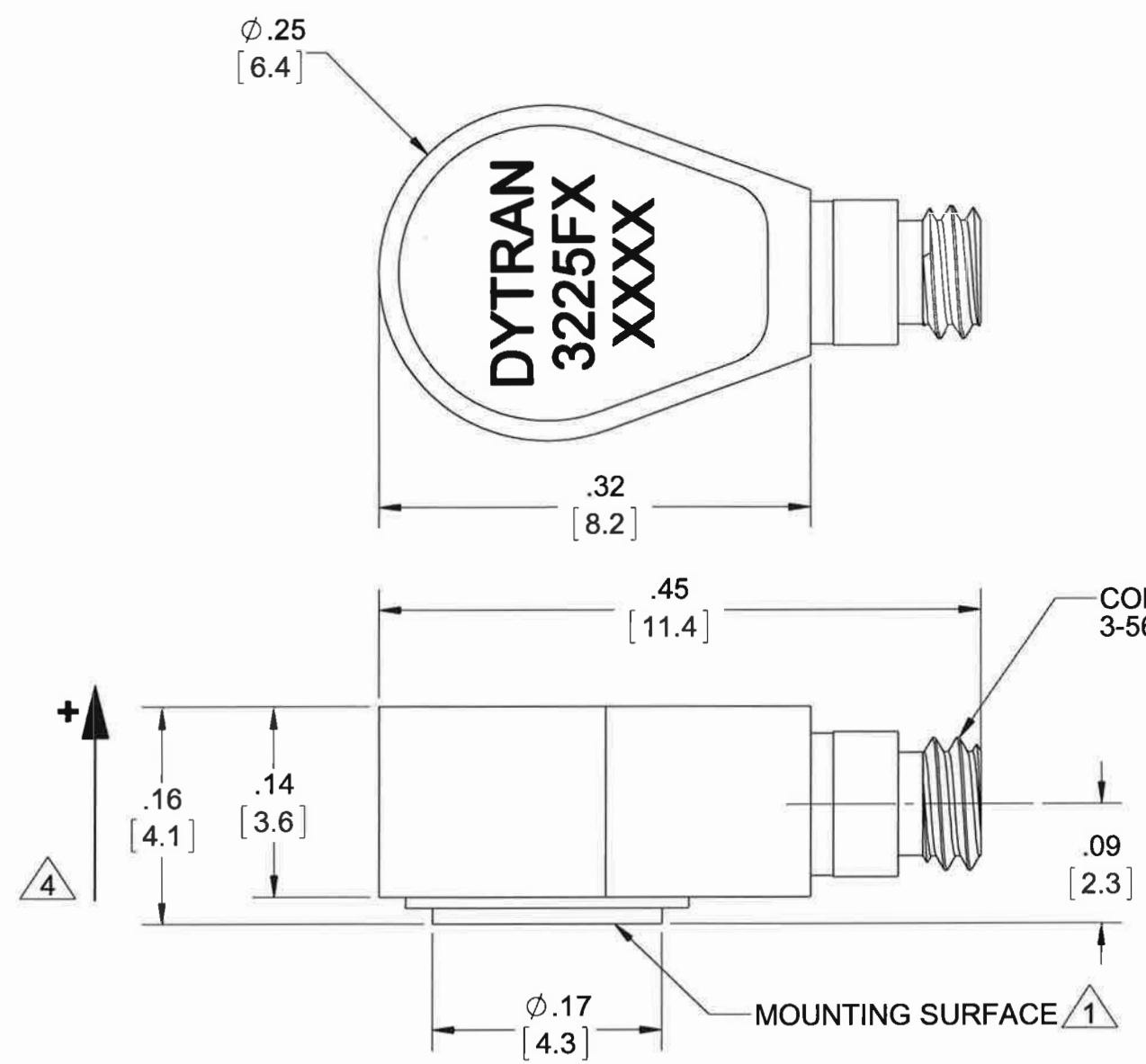


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REVISIONS

REV.	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	11357	INITIAL RELEASE	JS 10/01/14	EM	<i>[Signature]</i>



CONNECTOR, COAXIAL
3-56 UNF-2A

MOUNTING SURFACE 1

MODEL NO.	REV	ECN	DATE	SENSITIVITY
3225F4	A	11357	09/11/14	1 mV/g
3225F5	A	11357	09/11/14	10 mV/g
3225F6	A	11357	09/11/14	5 mV/g

5. LOW OUT-GASSING

4 ARROW INDICATES DIRECTION OF ACCELERATION FOR POSITIVE OUTPUT

3. CASE AND CONNECTOR MATERIAL: TITANIUM.

2. WEIGHT: 0.6 GRAMS MAX.

1 RECOMMENDED MOUNTING ADHESIVE: CYANOACRYLATE OR DYTRAN MOUNTING WAX MODEL 6273

NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED:
INTERPRET DIM & TOL PER ASME Y14.5M - 1994.
REMOVE BURRS.
COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA.
CHAM EXT THDS 45° TO MINOR DIA.
THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS.
DIMENSIONS APPLY AFTER FINISHING.

ALL MACHINED SURFACES. TOTAL RUNOUT WITHIN .005.
BREAK SHARP EDGES .005 TO .010.
MACHINED FILLET RADII .005 TO .015.
WELDING SYMBOLS PER AWS A2.4.
ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES.
DIMENSIONS IN BRACKETS [] ARE IN MILLIMETERS TOLERANCES ARE:

DECIMALS	METRIC	ANGLES
.XX ± .03	.X ± 0.8	± 1°
.XXX ± .010	.XX ± 0.25	

APPROVALS

ORIG	EC	DATE
		09/03/14
CHK	EM	10/3/14
APP	<i>[Signature]</i>	10/3/14

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION USA

MASTER ONLY IF IN RED
DYTRAN INSTRUMENTS, INC. Chatsworth, CA

TITLE: OUTLINE/INSTALLATION DRAWING, MODEL 3225F4

SIZE	CAGE CODE	DWG NO	REV
B	2W033	127-3225F4	A

SCALE: 8:1 SHEET 1 OF 1

