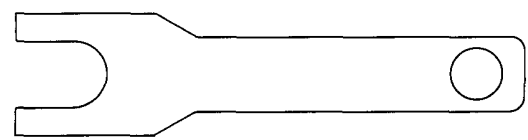
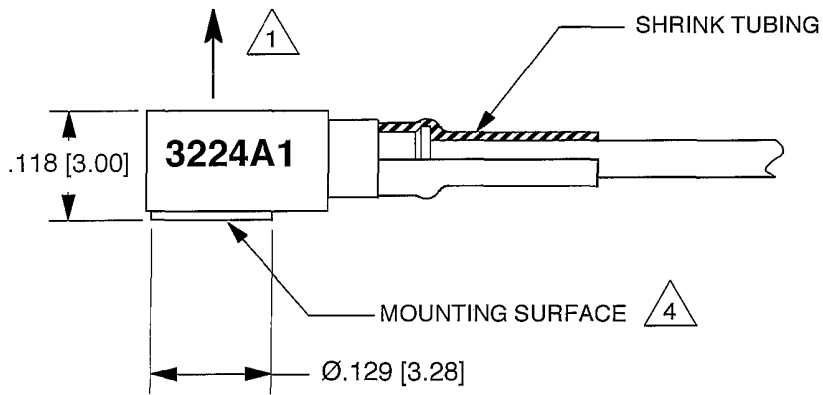
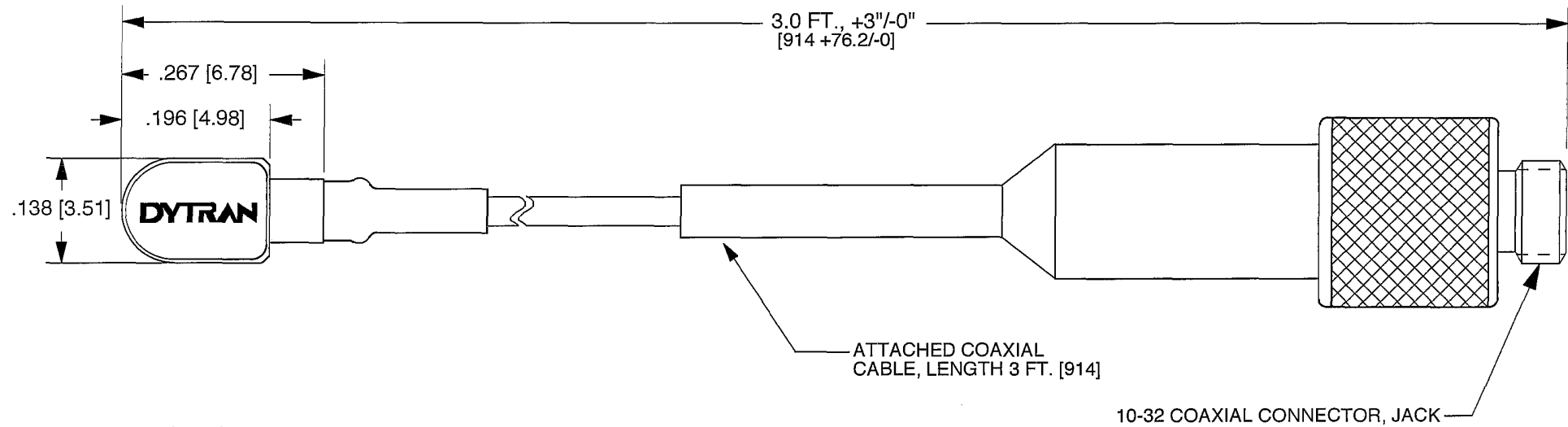
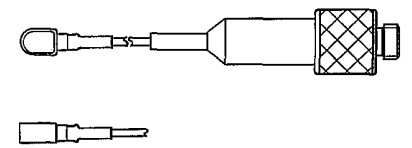


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REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
C	8930	.27 [6.8] WAS: .247 [6.3]	LN, 07/30/12	JS	NC
D	9935	UPDATED VIEW OF CONNECTOR	AB 05/09/13	JS	RT
E	10349	REDIMENSIONED BODY OF 3224A1	NC/-09-09-13	MH	RT



MODEL 6725 REMOVAL  
 TOOL, INCLUDED  
 SCALE: 2.5X



**ACTUAL SIZE**

- 4 APPLY ADHESIVE TO THIS SURFACE TO MOUNT.
- 3. CASE AND CONNECTOR MATERIAL: TITANIUM.
- 2. WEIGHT LESS CABLE: 0.2 GRAMS.
- 1 ARROW INDICATES SENSE AND DIRECTION OF INPUT ACCELERATION FOR POSITIVE GOING OUTPUT SIGNAL.

UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES.  
 DIMENSIONS IN BRACKETS [ ] ARE IN  
 MILLIMETERS.  
 TOLERANCES ARE:

INCHES	METRIC	ANGLES
.XX ±.03	.X ±0.8	±1°
.XXX ±.005	.XX ±0.25	

**MASTER**  
ONLY IF IN RED

CHATSWORTH, CA.

SCALE 5X	DESIGN N.C.	DATE 1/15/08			
DRAWN N.C.	DATE 1/15/08	PART NO. MODEL 3224A1			
CHECKED CES	DATE 3/25/09	MAT'L			REV E
APPROVED ANS	DATE 3/23/09	NEXT ASSEMBLY	USED ON		
TITLE <b>OUTLINE/INSTALLATION DRAWING, MODEL 3224A1 ACCELEROMETER, 10 mV/g</b>			DWG NO. <b>127-3224A1</b>		
SHEET 1 OF 1					

<b>MODEL NUMBER</b> <b>3224A1</b>	<b>PERFORMANCE SPECIFICATION</b>	<b>DOC NO.</b> <b>PS3224A1</b>
--------------------------------------	----------------------------------	-----------------------------------

**IEPE ACCELEROMETER**

REV G, ECN 11378, 10/14/14



- **MINIATURE SIZE**
- **HIGH SENSITIVITY**
- **EPOXY SEALED CABLE CONNECTION**

**This family also includes:**

Model	Sensitivity (mV/g)	Range (Gpeak)	Resolution (Grms)	Oper. Temp(°F)	TC (sec)
3224A2	2 to 5	2500	0.03	-60 to 300	0.3 to 1.0
3224A3	5 to 10	1000	0.037	-60 to 300	1.1 to 1.5
3224A4	1 to 2.5	5000	0.045	-60 to 300	0.3 to 1.0

Please, refer to the performance specifications of the products in this family for detailed description.

**Supplied Accessories:**

- 1) Model 6725 installation removal wrench.
- 2) Sample of " Small Petro Mounting Wax".
- 3) Accredited calibration certificate (ISO 17025)

**Notes:**

- [1] Flat mounting surface for adhesive mount.
- [2] 10-32 Jack at end of integral 3FT.cable
- [3] Measured at 100 Hz, 1 g rms per ISA RP 37.2.
- [4] Actual sensitivity is given on a calibration certificate traceable to ISO 17025, supplied with each instrument
- [5] Measured using zero-based best straight-line method.
- [6] Do not apply power to this device without current limiting, 20 mA MAX. To do so will destroy the integral IC amplifier.
- [7] Case is grounded to electrical signal/power ground.

**PHYSICAL**

Weight, Less Cable  
Mounting Provision  
Connector [2]  
Case Material  
Sensing Element

ENGLISH			SI	
0.007	oz		0.2	grams
[1]			[1]	
Integral cable			Integral cable	
Titanium			Titanium	
Planar Shear Piezoceramic			Planar Shear Piezoceramic	

**PERFORMANCE**

Sensitivity [3] [4]  
Range F.S. For ± 5 Volts Output  
Frequency Response, ±10%  
Resonant Frequency, NOM  
Equivalent Electrical Noise Floor  
Amplitude Non-Linearity [5]  
Transverse Sensitivity, Max.  
Strain Sensitivity @250µε

ENGLISH			SI	
9 to 14	mV/g		.9 to 1.4	mV/ m/s <sup>2</sup>
± 500	g		± 4905	m/s <sup>2</sup>
0.3 to 20000	Hz		0.3 to 20000	Hz
>95	kHz		>95	kHz
0.023	g rms		0.225	m/s <sup>2</sup> rms
± 2%	%F.S		± 1%	%F.S
5%			5%	
0.14	g/µε		1.37	m/s <sup>2</sup> /µε

**ENVIRONMENTAL**

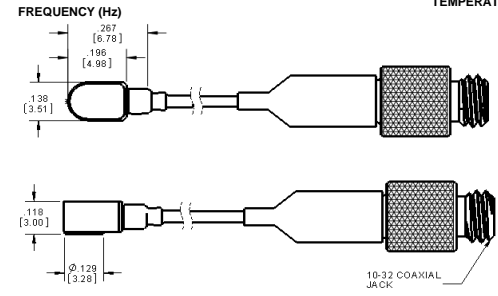
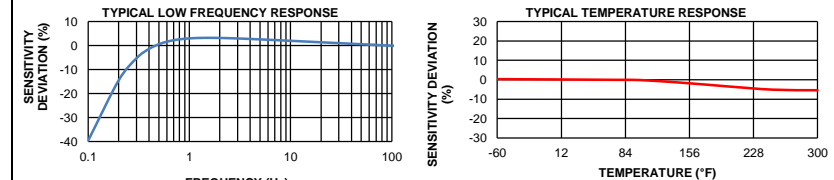
Maximum Vibration  
Maximum Shock  
Temperature Range  
Seal  
Magnetic Sensitivity at 100 Gauss

ENGLISH			SI	
900	grms		8820	m/s <sup>2</sup> rms
3000	±gpk		29400	± m/s <sup>2</sup> pk
-60 to +300	°F		-51 to 149	°C
Laser welded, Epoxy Sealed Cable			Laser welded, Epoxy Sealed Cable	
0.000009	g/Gauss		0.8829	m/s <sup>2</sup> /T

**ELECTRICAL**

Supply Current [6]  
Compliance Voltage Range  
Output Impedance TYP  
Bias Voltage  
Discharge Time Constant  
Output Signal Polarity for Acceleration Toward Top  
Case Grounding

ENGLISH			SI	
2 to 20	mA		2 to 20	mA
18 to +30	V		18 to +30	V
100	Ω		100	Ω
+8 to +10	VDC		+8 to +10	VDC
1.1 to 1.5	sec		1.1 to 1.5	sec
Positive			Positive	
[7]			[7]	



Units on the line drawing are in inches, units in brackets are in millimeters. Refer to 127-3224A1 for more information.



21592 Marilla Street, Chatsworth, California 91311 Phone: 818.700.7818 Fax:818.700.7880 www.dytran.com  
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Presented by: Absolute Gauge Technologies  
sales@absolute-gauge.com; www.absolute-gauge.com,  
Toronto: 416 754 3168, Montreal: 514 695 5147, Toll Free: 1 888 754 7008